

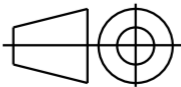
GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

C1

Technical Specifications	-				
Technical Document	-				
Fixture/Mould Asset ID.	-				
Coating/Heat Tre./Roughness	-	1	UPDATED WELDINGS	24/09/18	S.Ponzo
Paint/Color	-	Modf.No	Modification Description	Date	Sign

2	Plate	1	EM20040320024	S355J2 EN 10025		
1	Plate	1	EM20040320023	S355J2 EN 10025		1.6
						3.2
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
TYP	ISO 1302 ISO 8015 EN 22553			General Tol.	ISO 2768 f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level			CL1 <input checked="" type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
				CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Cast Steel	ISO 12708 Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	P.FARINA		Scale	<div>TUVASAS</div> <div>Turkish Wagon Industry</div> <div>EM20.04.03.20022</div>	
	Checked	M.BORLO		1:2		
	Prepared	E.PINTUS				
	<div></div>					
Rib						
Date:31/08/2018			Sheet:1/1	Size:A2	Rev:01	